# **Technical Data**

Performance you can trust

# RTD<sup>®</sup> COMPOUND Hand Applied Metal Cutting Lubricant

RTD<sup>®</sup> Compound is a soft paste for use in reaming, tapping and drilling and other metal cutting operations. RTD<sup>®</sup> Compound is suitable for all metals including hardened steels, nimonics and titaniums. Containing extreme pressure additives, RTD<sup>®</sup> Compound significantly reduces friction giving superb cutting performance.

#### Features

- Extends tool life.
- Improves surface finish.
- Allows increases removal rates.
- Reduces production costs.

### **Directions for Use**

Apply directly to the tool or workpiece by brush, or by dipping tool into the compound.

Appearance	Brown paste
Odour	Mild pine
Shell 4-Ball	
Weld Load (Neat)	>800 kg
Weld Load (5% in Oil)	315 kg
Storage	Store at normal ambient temperature (5 to 30°C)
Pack Sizes – Part Codes	50g - 53020 500g - 53023 5 kg - 53026 18 kg - 53028 185 kg - 53029

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